



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
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**C45-8-2 S**  
**Job Sheet 193239**



Part No: C45-8-2 S

Job Qty: 1 pcs

Part Name: Solenoid

*Order 13882*



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/9/19

Job Tracking No:

Created By: Jennifer Renwick

Due Date: 4/12/19

Description:

Type: Stock

Note: DWG C45-8-2 Rev.5 IPP Rev. A 18.10.22 New issue DP Verify DD

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation             | Qty   | Start Date | Due Date | Standard Setup Run Hrs Hrs | Workcenter/Supplier   | Sign-off       |
|-------|-----------------------|-------|------------|----------|----------------------------|-----------------------|----------------|
| 100   | Conventional Mill - 1 | 1 pcs | 4/12/19    | 4/12/19  | 0.50 0.20                  | Conventional Mill - 1 |                |
|       |                       |       |            |          |                            | Conventional Mill - 2 |                |
| 110   | QC 2                  | 1 pcs | 4/12/19    | 4/12/19  | 0.00 0.00                  | QC 2 - 1              | <i>19/4/19</i> |
|       |                       |       |            |          |                            | QC 2 - 12             |                |
|       |                       |       |            |          |                            | QC 2 - 14             |                |
|       |                       |       |            |          |                            | QC 2 - 17             |                |
|       |                       |       |            |          |                            | QC 2 - 19             |                |
|       |                       |       |            |          |                            | QC 2 - 2              |                |
|       |                       |       |            |          |                            | QC 2 - 20             |                |
|       |                       |       |            |          |                            | QC 2 - 22             |                |
|       |                       |       |            |          |                            | QC 2 - 23             |                |
|       |                       |       |            |          |                            | QC 2 - 25             |                |
|       |                       |       |            |          |                            | QC 2 - 32             |                |
|       |                       |       |            |          |                            | QC 2 - 33             |                |
|       |                       |       |            |          |                            | QC 2 - 35             |                |
|       |                       |       |            |          |                            | QC 2 - 39             |                |
|       |                       |       |            |          |                            | QC 2 - 4              |                |
|       |                       |       |            |          |                            | QC 2 - 40             |                |
|       |                       |       |            |          |                            | QC 2 - 44             |                |
|       |                       |       |            |          |                            | QC 2 - 45             |                |
|       |                       |       |            |          |                            | QC 2 - 48             |                |
|       |                       |       |            |          |                            | QC 2 - 49             |                |
|       |                       |       |            |          |                            | QC 2 - 50             |                |
|       |                       |       |            |          |                            | QC 2 - 51             |                |
|       |                       |       |            |          |                            | QC 2 - 52             |                |
|       |                       |       |            |          |                            | QC 2 - 57             |                |
|       |                       |       |            |          |                            | QC 2 - 62             |                |
|       |                       |       |            |          |                            | QC 2 - 63             |                |
|       |                       |       |            |          |                            | QC 2 - 8              |                |
|       |                       |       |            |          |                            | QC 2 - 66             |                |
|       |                       |       |            |          |                            | QC 2 - 64             |                |
|       |                       |       |            |          |                            | QC 2 - 65             |                |
|       |                       |       |            |          |                            | QC 2 - 5              |                |
|       |                       |       |            |          |                            | QC 2 - 71             |                |
|       |                       |       |            |          |                            | QC 8 - 12             |                |
|       |                       |       |            |          |                            | QC 8 - 14             |                |
|       |                       |       |            |          |                            | QC 8 - 17             |                |
|       |                       |       |            |          |                            | QC 8 - 20             |                |
|       |                       |       |            |          |                            | QC 8 - 25             |                |
|       |                       |       |            |          |                            | QC 8 - 3              |                |
|       |                       |       |            |          |                            | QC 8 - 32             |                |
|       |                       |       |            |          |                            | QC 8 - 33             |                |
| 120   | QC 8                  | 1 pcs | 4/12/19    | 4/12/19  | 0.00 0.00                  |                       |                |



Container No: S171012



Part: C45-8-2 S

Job No: 193239

Serial No/Batch: S171012

Revision: 5

Inspector:

Exp Date:

Instructions:

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Date: 04/09/19

Plex 4/9/19 2:42 PM Dart.Renwick.Jennife

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                   |             |                           |                        |             |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------|-------------|---------------------------|------------------------|-------------|
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                   |             |                           | QC 8 - 35              |             |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                   |             |                           | QC 8 - 39              |             |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                   |             |                           | QC 8 - 4               |             |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                   |             |                           | QC 8 - 44              |             |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                   |             |                           | QC 8 - 45              |             |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                   |             |                           | QC 8 - 49              |             |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                   |             |                           | QC 8 - 58              |             |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                   |             |                           | QC 8 - 8               | A. 19-04-12 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                   |             |                           | QC 8 - 9               |             |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                   |             |                           | QC 8 - 68              |             |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                   |             |                           | QC 8 - 67              |             |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                   |             |                           | QC 8 - 1 (A)           |             |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                   |             |                           | QC 8 - 47              |             |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                   |             |                           | QC 8 - 40              |             |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                   |             |                           | QC 8 - 52              |             |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                   |             |                           | QC 8 - 23              |             |
| 130                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | Packaging 3-1 - Stock - B4B 1 pcs | 4/12/19     | 0.00 0.00                 | Packaging 3 - 1 - B4B  |             |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                   |             |                           | Packaging 3 - 2 - B4B  |             |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                   |             |                           | Packaging 3 - 3 - B4B  |             |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                   |             |                           | Packaging 3 - 4 - B4B  |             |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                   |             |                           | Packaging 3 - 5 - B4B  |             |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                   |             |                           | Packaging 3 - 6 - B4B  | DAS         |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                   |             |                           | Packaging 3 - 7 - B4B  | 28          |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                   |             |                           | Packaging 3 - 8 - B4B  | 9-89        |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                   |             |                           | Packaging 3 - 9 - B4B  |             |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                   |             |                           | Packaging 3 - 10 - B4B |             |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                   |             |                           | Packaging 3 - 11 - B4B |             |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                   |             |                           | Packaging 3 - 12 - B4B |             |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                   |             |                           | Packaging 3 - 13 - B4B |             |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                   |             |                           | Packaging 3 - 14 - B4B |             |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                   |             |                           | Packaging 3 - 15 - B4B |             |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                   |             |                           | Packaging 3 - 16 - B4B |             |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                   |             |                           | Packaging 3 - 17 - B4B |             |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                   |             |                           | Packaging 3 - 18 - B4B |             |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                   |             |                           | Packaging 3 - 19 - B4B |             |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                   |             |                           | Packaging 3 - 20 - B4B |             |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                   |             |                           | Packaging 3 - 21 - B4B |             |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                   |             |                           | Packaging 3 - 22 - B4B |             |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                   |             |                           | Packaging 3 - 23 - B4B |             |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                   |             |                           | Packaging 3 - 24 - B4B |             |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                   |             |                           | Packaging 3 - 25 - B4B |             |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                   |             |                           | Packaging 3 - 26 - B4B |             |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                   |             |                           | Packaging 3 - 27 - B4B |             |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                   |             |                           | Packaging 3 - 28 - B4B |             |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                   |             |                           | Packaging 3 - 29 - B4B |             |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                   |             |                           | Packaging 3 - 30 - B4B |             |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                   |             |                           | Packaging 3 - 31 - B4B |             |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                   |             |                           | Packaging 3 - 32 - B4B |             |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                   |             |                           | Packaging 3 - 33 - B4B |             |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                   |             |                           | Packaging 3 - 34 - B4B |             |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                   |             |                           | Packaging 3 - 35 - B4B |             |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                   |             |                           | Packaging 3 - 36 - B4B |             |
| 140                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | QC 21 - SA 1 pcs                  | 4/12/19     | 0.00 0.00                 | QC 21 - SA - 21        |             |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                   |             |                           | QC 21 - SA - 70        | DAS         |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                   |             |                           | QC 21 - SA - 53        | 21          |
| <p>Part Op 100 - (Manufacture as per dwg) 1-Drill hole in shaft. ROTATE SHAFT CLOCK WISE TO BEGINNING OF STROKE.<br/>         Descriptions: THEN DRILL 90 deg. as per DWG sheet 2 2-Engrave S/N and/or P/N number using Marktronic engraver as per DWG.<br/>         110 - (QC2- Inspect parts off machine FAI/FAIB)<br/>         120 - (QC8- Inspect parts - second check)<br/>         130 - (Identify as per dwg &amp; Stock Location: _____)<br/>         140 - (QC21- Final Inspection - Work Order Release)</p> |                                   |             |                           |                        |             |
| <b>Job BOM</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                                   |             |                           |                        |             |
| Part / Item                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | Component Name                    | Quantity    | Operation                 | Container              |             |
| H-2553-020                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | Solenoid                          | 1 Ea (1 ea) | 100-Conventional Mill - 1 | 5167663                |             |
| <b>Job Allocations</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                   |             |                           |                        |             |
| Operation                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | Component Part                    | Required    | Inventory                 | Allocated              |             |
| 100-Conventional Mill - 1                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | H-2553-020                        | 1           | 1                         | 0                      |             |

**Part Specifications**

Specifications could not be found.

Plex 4/9/19 2:42 PM Dart.Renwick.Jennifer



